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Government of India
Ministry of Railways
Research, Designs & Standards Organisation

Ref. No. EL/3.2.10/8/JCG

Lucknow 26011
Dated 8th May 1981

MODIFICATION SHEET NO. RDSO/WAM4/111

PROVISION OF CAPACITOR ACROSS CUTLER HAMMER TIME DELAY
RELAY COIL (Q 48)

1. Object

Railways have reported several failures of D.P.D.T. micro switch contacts and coils as well. Intense sparks have been observed at the interlock contacts across the economy resistor. Tests have shown that a 1 microfarad capacitor across the relay coil eliminates the arcing across the contacts. The object of this modification is to minimise the arc intensity across the self interlock and thus prevent welding of contacts and burning of the coil.

2. Work to be done

- 2.1 Ensure that relays have been modified already as per modification sheet No. RDSO/WAM4/110 dated 18.2.81.
- 2.2 Crimp the sockets to the capacitor axial leads. Ensure that the total length between lugs is not less than 160 mm.
- 2.3 Fix the capacitor over the top of the SPDT switch cover with the help of the araldite. Avoid sharp bends and strain on the capacitor leads.

3. Application

All locos fitted with Cutler Hammer Q48 time delay relays having economy resistance. If required, this can be adopted for QTD 105 & 106 application also.

4. Material required

One capacitor 1/ μ F 10% rated capacitance and 650/500 V rated voltage (dc) with axial leads conforming to IS: 4633 (category 1).
(Note: Total length shall not be less than 160 mm).

Two sockets crimp type similar to M/s Dowells
Material Ref. No. IS: 10545

Material rendered surplus: Nil

Modification Drawing No. SK EL 5379 (1B)

7. Agency for implementation

- Chittaranjan Locomotive Works - for locos under production.

- Railways : Elec. Loco sheds - POH Sheds - for locos in service.

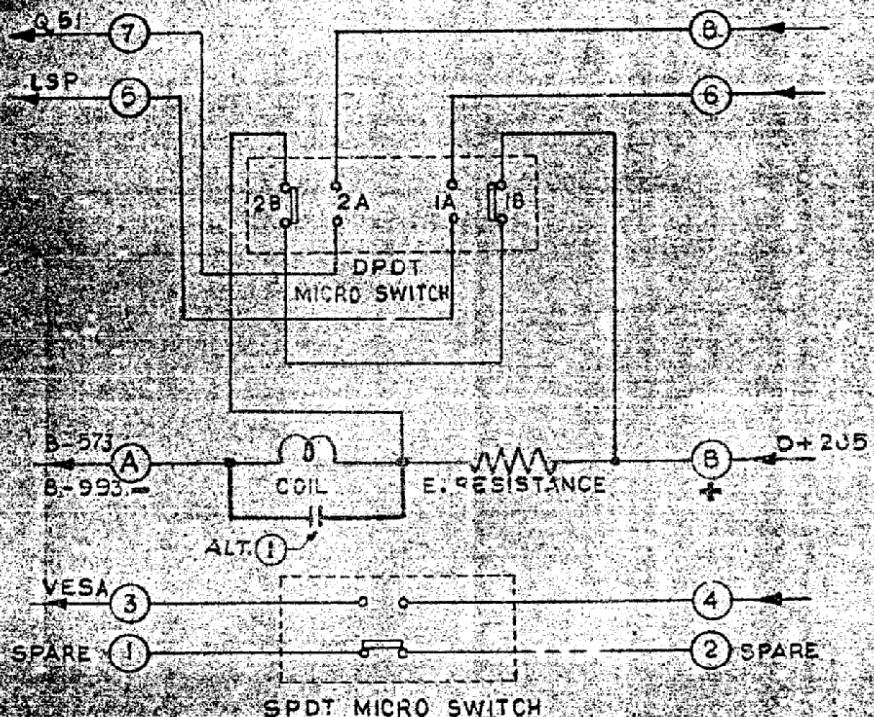
8. Distribution

"As per list attached.

Encl: SK. M 3379 (Alt. 1)
Mailing list.

H.B.S.
(H. B. Singh)
for Director General (Elec.)

SKEL 3379



NOTE:-

1. TERMINAL CONFIGURATION IS AS SEEN FROM THE REAR SIDE.
2. MOVING CONTACTS SHOWN WITHIN SWITCH CONFORM TO ACTUAL ARRANGEMENT.
3. INCOMING +VE SUPPLY MUST BE TERMINATED ON RIGHT ROW TERMINALS OF THE RELAY TERMINAL BOARD AND TOP ROW TERMINALS OF THE DPDT SWITCH.
4. TABLE NO. 3 PERTAIN TO WIRE 4 AND IS FOR GUIDANCE ONLY.

COMPONENTS FOR THIS BODY TONS 4537 ADDED	1. 235	2. 235	3. 235
1. 235	2. 235	3. 235	4. 235
WITTER HAMMER PINDO	S215	S215	S215

REVISED CABLE CONNECTION